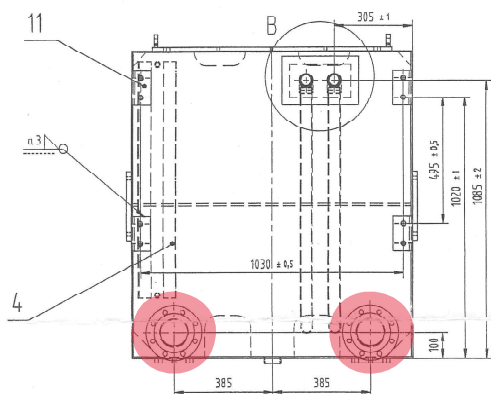
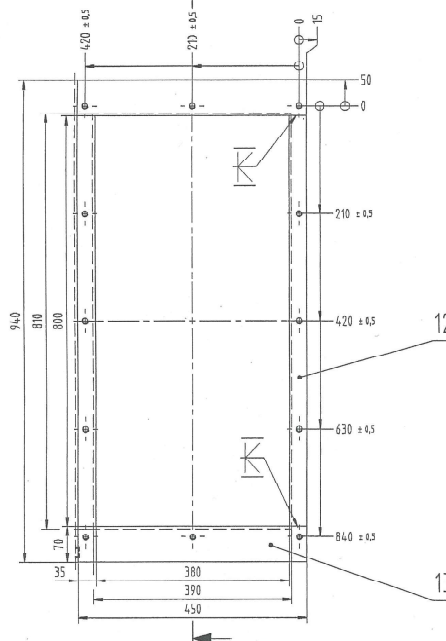
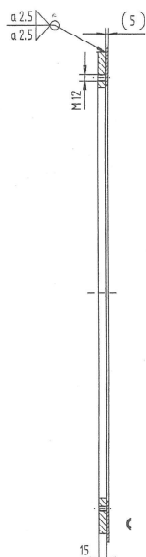
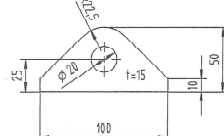
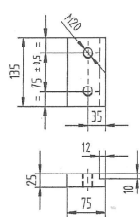


No 318/02 - 2nd P.M.

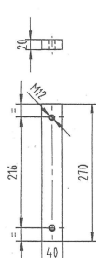
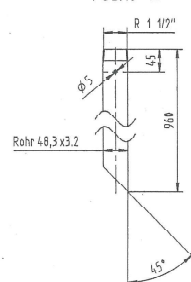


3. Контролировать работу после
сборки и сварки банок в дет.
под 10-24
Ист. записки ребятивно {
Ист. записки франце →
в 410

17.12.1992
Гурин С.Н.
инженер-технолог

1. Острые кромки притупить фаской $0,6 \times 45^\circ$
2. Обознач допуски по ГОСТ 30893.1-2002: $H14, h8, \pm \frac{IT14}{2}$

22	2x 2	Winkel DN40 Al	✓	EN10241	1,4301	0,707
21	2x 2	Muffe DN10	✓	EN10241	1,4301	0,045
20	2x 2	Muffe DN40	✓	EN10241	1,4301	0,354
19	2x 1	Muffe DN50 kurz	✓	EN10241	1,4301	0,244
18	2x 2	Rohr 40,3x3,2 960lg	✓	EN10255	1,4301	3,352
17	2x 2	Flansch 110/DN100/PN16	n/p	EN10971	1,4301	4,461
16	2x 4	FLANCHTAB 40x20 270lg	n/p	EN 10058	1,4301	3,288
15	2x 2	Rohr 116,3x3,6 445lg	n/p	EN10297	1,4301	11,3
14	2x 2	Winkel 50x50x5 920lg	✓	EN10058	1,4301	3,686
13	2x 4	Flachetab 70x15 450lg	n/p	EN10058	1,4301	3,703
12	2x 4	Flachetab 35x15 800lg	n/p	EN10058	1,4301	3,288
11	2x 4	Blech 25 15x15x5	n/p	EN10051	1,4301	1,8
10	2x 4	Blech 20 15x10x10	n/p	EN10051	1,4301	2,297
9	2x 4	Blech 15 10x15x10	n/p	EN10051	1,4301	0,359
8	2x 1	Blech 15 30x19x60	n/p	EN10051	1,4301	6,17
7	2x 1	Blech 5 109x60x600	n/p	EN10051	1,4301	22,37
6	2x 2	Blech 5 109x60x600	n/p	EN10051	1,4301	75,879
5	2x 2	Blech 5 119x2000	n/p	EN10051	1,4301	94,0
4	2x 1	Blech 5 119x1090	n/p	EN10051	1,4301	49,2
3	2x 1	Blech 5 119x1090	n/p	EN10051	1,4301	51,09
2	2x 1	Blech 5 2000x1100	n/p	EN10051	1,4301	86,8
1	2x 1	Blech 5 2000x1100	n/p	EN10051	1,4301	62,0

[illegible]

Projektionsmethode 1
first angle projection me

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	C (DIN EN ISO 5817)	
Bezugszeichen reference sign	Bewertungsgruppe quality class	Prüfart type of test
Schweißnahtausführung gemäß QMAA.015 execution of the weld according to QMAA.015		
Allgemeintoleranzen für Schweißkonstruktionen: DIN EN ISO 13920 general tolerance for welded design : DIN FN ISO 13920		

